COLLETT

EXPERTS IN MOTION



Route Access Survey 340497 - Vestas V162

Bracklyn Wind Farm

Galetech October 2020







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APPENDIX 1 – LOADED CONFIGURATION DRAWINGS

APPENDIX 2 - SWEPT PATH ANALYSIS



Report Details

Report for

Cormac McPhillips Galetech Energy Clondargan Stradone County Cavan Ireland

Attendees of Survey

Steven Mangham

Time / Date of Survey: 29th October 2019

General weather conditions: Mixed

Issued byJacob Halstead

Approved by

Steven Mangham

Collett & Sons Ltd Victoria Terminal Albert Road Halifax West Yorkshire HX2 0DF

Tel: +44 (0) 8456 255288 Fax: +44 (0) 8456 255244

Document Revisions

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340497-V162	12/10/2020	Updated with V162 Blade
340497-V162 REV 1	30/04/2021	Updated as per client req.
340497-V162 REV 2	12/05/2021	Updated comments in section
		5.9 as per client req.

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General Haulage
Warehousing
Test Station (DVSA-authorised)
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Collett & Sons Ltd Victoria Terminal Albert Road Halifax West Yorkshire HX2 0DF

+44 (0) 8456 255288 renewables@collett.co.uk www.collett.co.uk



1. Executive Summary

- **1.1.** This report comprises of a study of the road route as detailed here in for the road transport of V162 Blade Components to the proposed Bracklyn Wind Farm, near Bracklyn, County Westmeath.
- **1.2.** One route has been assessed from the Port of Waterford to the proposed site.
- **1.3.** No other turbine components have been assessed as part of this assessment.

Third party land

1.4. Third party land is required at the junction of the N52 and the L1504.

Road widening

- **1.5.** Road widening within highways owned land is required at numerous locations on the route:
- N29 / R711 Roundabout.
- N25 / R680 Roundabout (Option 2).
- N9 / M9 Roundabout.
- N4 / N52 Roundabout at Mullingar.
- L1504 / Dumper Depot junction.
- Throughout unnamed road to meet the Vestas Road Specification

Modifications to street furniture

- **1.6.** Modifications to street furniture will be required along the route at a high number of locations:
- Exit from the port of Waterford Road signs, fence and barrier to be removed.
- N29 / R711 Roundabout Road signs to be removed.
- N29 / N25 Roundabout Road signs and lamp posts to be removed.
- N25 / R680 Roundabout (Option 1) Road signs and lamp posts to be removed.
- N25 / R680 Roundabout (Option 2) Road signs and lamp post to be removed.
- N25 / N9 Roundabout Road signs and lamp posts to be removed.
- N9 / M9 Roundabout Road signs to be removed.
- N4 / N52 Roundabout at Mullingar Lamp posts and road signs to be removed.
- N52 / L1504 Junction Road signs and hedge to be removed.
- L1504 / Dumper Depot junction Wall and trees to be removed.
- Dumper Depot junction / Unnamed Road junction Trees to be removed.
- Right hand bend on unnamed road Two telegraph poles to be removed.

Vertical Alignment and Height Clearances

1.7. Verticals crests along the route can be navigated by raising the neck of the trailer.

Structural Assessment

1.8. No structural assessments where undertaken as part of this route survey. Once the tower dimensions have been selected, it is advised that a dummy permit be issued to determine whether there are any structural issues on the route.

Other areas of note

- **1.9.** The area within the port is to be cleared of all obstructions to allow rear projection to oversail.
- 1.10. Trees and pole at the proposed exit from the Dumper Depot will require removal to allow a new exit to be constructed.
- **1.11.** A turning manoeuvre will be required at the N4/N52 Roundabout to allow the loaded blade vehicle to navigate onto the N52.
- **1.12.** A turning manoeuvre will be required at the N25 / R680 roundabout (Option 2). This is to reduce the amount of lamp posts that require to be removed.



2. Introduction

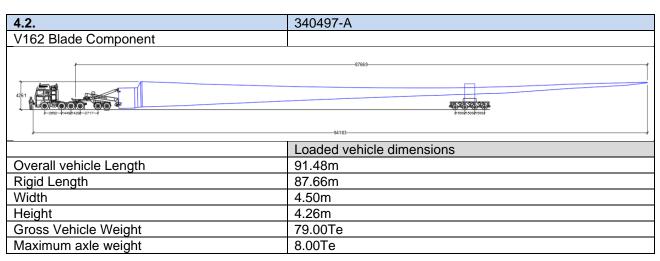
- 2.1 Collett & Sons Ltd. were commissioned by Galetech Energy to undertake an abnormal loads route access study to assess the transportation of Wind Turbine components to the proposed Bracklyn Wind Farm, near Bracklyn, County Westmeath.
- 2.2 The road routes as detailed herein are for the road transport of the V162 Blade component identified in Section 4.
- **2.3** The purpose of this report is to detail access from the Port of Waterford.

3. Candidate Abnormal Loads

3.1. The blade specification was instructed by Galetech Energy.

4. Abnormal Indivisible Load Profiles

4.1. The abnormal load components are assessed based on weight, length, width and height and loaded to the most appropriate vehicle the weights and dimensions of these are detailed below. The loading diagrams are detailed in Appendix 1.





5. Route Assessment Overview

- 5.1. This section of the report illustrates the route assessed for the delivery of V162 Blade Component only from Port of Waterford to the proposed site entrance of Bracklyn Wind Farm.
- **5.2.** For the purpose of this report, one route to the site was surveyed. All the routes surveyed in this report have been identified by Collett.

5.3.

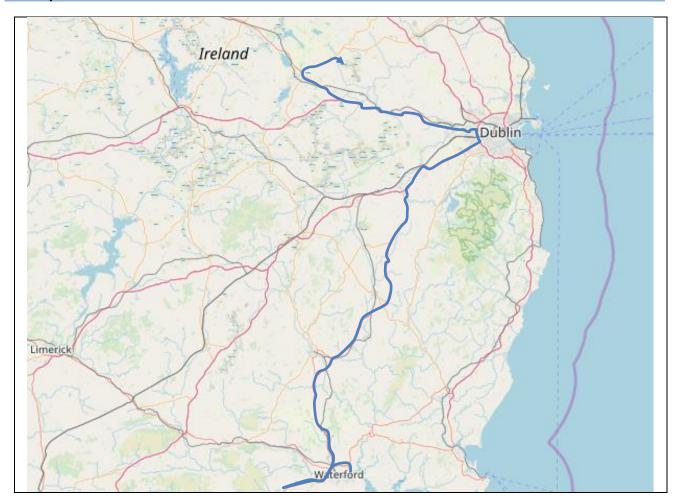
Route

Start Location	Port of Waterford	Distance of Route	Km	Miles
Via:	N29/N25/M9/M50/N4/M4/N52/L1504	Distance of Route	273	170

- Exit Port of Waterford onto the N29.
- At roundabout, take the 3rd exit onto N29.
- At roundabout, turn left onto N25.
- At roundabout, take the 4th exit onto N25.
- Continue on N25 and take the exit onto N9.
- At the roundabout, turn right onto M9.
- Continue on M9 and merge onto M7.
- Continue on M7 and merge onto N7.
- Continue on N7 and take the exit onto M50.
- Continue on M50 and take the exit onto N4.
- Continue on N3 and merge onto M4.
- Continue on M4 and merge onto N4.
- Take the exit at M4 J16 and then turn right at roundabout onto N52.
- Continue on N52 and then turn right at junction onto L1504.
- Continue straight into Dumper Depot and then onto unnamed road
- Continue on unnamed road to proposed site entrance at: OSI N 59923 59791.



5.4. Map Overview



5.5. Amendment Categorisation

For the purposes of this report, the route amendments have been identified into 3 categories.

Major Amendments – Third Party Land, Road Widening Minor Amendments – Modifications to Street Furniture, Pruning, Contraflow Manoeuvre, Manual Steering No Amendments - Location is suitable as assessed during this survey

The categories have been colour coded for each report item as per the below key.

KEY			
Majo	r Amendments	Minor Amendments	No Amendments



5.6. Map extract of survey locations





ITEM NUMBER	5.6.1	LOCATION	EXIT PORT OF WATERFORD ONTO THE N29
DIRECTION	Continue at this location		
GRID REFERENCE	S 65780 12965		

Visual inspection indicates that the fence and road sign on the offside is to be removed.

Blade is required to contraflow the exit gate house to reduce the amount of modifications required.

Road signs on nearside of railway crossing required to be removed to allow rear projection of blade to oversail.

The barrier on the offside is to be removed.

The area in the port is to be cleared of containers.

Swept path analoysis is reccommended to confirm the above.



Direction of N29



Exit from the port



Aerial	View of	Location
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FURTHER INVESTIGATION UNDERTAKEN?	NO	TYPE	Choose an item.
RELATED DOCUMENT NUMBERS			



				EXPERTS IN MOTION			
ITEM NUMBER	5.6.2	LOC	ATION	N29/R711 ROUNDABOUT			
DIRECTION	Take the 3 rd exit at the roundabout						
GRID REFERENCE	S 63927 15153						
MODIFICATION AN	D DESCRIPTION		РНОТО	OGRAPH OF LOCATION			
	dicates that road widening ntral reservation to avoid thests.			widening quired			
Road signs on centr removed.	al reservation required to b	oe					
Rear projection of be carriageway.	olade oversailing on coming	5					
Swept path analays the above.	is is reccommended to con	firm					
				View of roundabout			
			Road s	signs to Road widening moved required			
			And the second s	View of roundabout			
		12:1		View of Foundation			
		No.	ofless				
	Aeria	i View	of Locat	tion			

NO

TYPE

FURTHER INVESTIGATION UNDERTAKEN?

RELATED DOCUMENT NUMBERS

Choose an item.



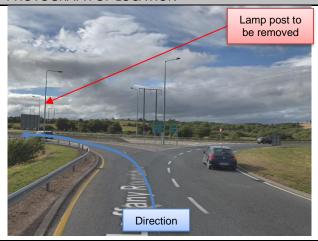
ITEM NUMBER	5.6.3	LOCATION	N29/N25 ROUNDABOUT	
DIRECTION	Take the 1 st exit at the roundabout			
GRID REFERENCE	S 64149 15861			

Visual inspection indicates that the road sign and lamp posts on the nearside is to be removed.

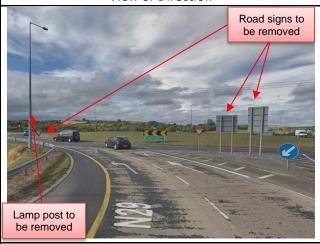
Road signs on the offside to be removed.

Blade oversailing on coming carriageway.

Swept path analoysis is reccommended to confirm the above.



View of Direction



View of roundabout



		٠.	
Aerial	View	ot I	location

FURTHER INVESTIGATION UNDERTAKEN?	NO	TYPE	Choose an item.
RELATED DOCUMENT NUMBERS			



 ITEM NUMBER
 5.6.4
 LOCATION
 N25/R680 ROUNDABOUT (OPTION 1)

 DIRECTION
 Circumnavigate the roundabout

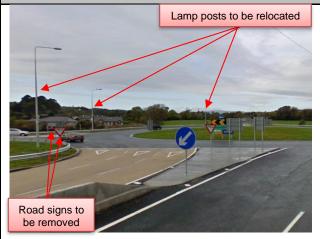
 GRID REFERENCE
 \$ 51422 10214

MODIFICATION AND DESCRIPTION

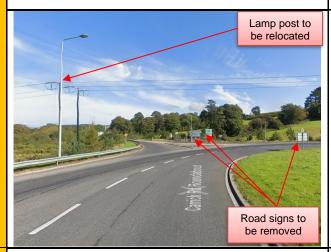
Visual inspection indicates that road signs on central reservation and splitter island are required to be removed.

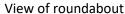
All Lamp posts on outside of roundabout required to be removed to allow rear proejction fo balde to oversail.

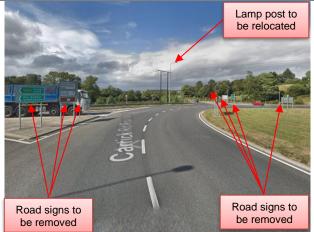
Swept path analaysis is reccommended to confirm the above.



View of roundabout







View of roundabout



ation
ation

FURTHER INVESTIGATION UNDERTAKEN?	NO	TYPE	Choose an item.
RELATED DOCUMENT NUMBERS			



5.6.4 LOCATION ITEM NUMBER N25/R680 ROUNDABOUT (OPTION 2) DIRECTION Circumnavigate the roundabout GRID REFERENCE S 51422 10214 MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Visual inspection indicates that road widening is Road widening required required on central reservation. A three-point turn manoeuvre is required to reduce the amount of street furniture required to be removed. Multiple road signs required to be removed on splitter islands and on central reservation. One lamp post is required to be removed on nearside of R680. Swept path analoysis is reccommended to confirm View of roundabout the above. Road widening Road widening Lamp post to required be removed required Road signs to Road signs to be removed be removed View of roundabout View on R680 Aerial View of Location FURTHER INVESTIGATION UNDERTAKEN? NO TYPE Choose an item. **RELATED DOCUMENT NUMBERS**



5.6.5 LOCATION ITEM NUMBER N25/N9 ROUNDABOUT **DIRECTION** Turn left at junction S 58290 14812 GRID REFERENCE MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Lamp post to be relocated Visual inspection indicates that lamp posts to be relocated on the nearside. Sign posts to be removed Sign posts to be removed on both sides of the road. Swept path analoysis is reccommended to confirm the above. Direction View on slip road Road sign to be removed Lamp post to be relocated View of N25 Aerial View of Location **FURTHER INVESTIGATION UNDERTAKEN?** NO **TYPE** Choose an item. **RELATED DOCUMENT NUMBERS**



					EXPERTS IN MOTION
ITEM NUMBER	5.6.6	LOCATION		N9/M9 RO	UNDABOUT
DIRECTION	Take the 2 nd exit at the ro	undab	out		
GRID REFERENCE	S 57784 15057				
MODIFICATION ANI	D DESCRIPTION		PHOTO	OGRAPH OF LOCATION	
nearside to be reloc	dicates that lamp post on t cated. noved on the nearside and				Road widening required
	d on the nearside and offsions is reccommended to con				
			Road s	signs to	N S
			be rer		
				View of entrance to	roundabout
Road sign to be removed	Road wid require			Clarity Remarks to the second	Road widening required
Viev	v on roundabout	10-00-00		View of exit of ro	oundabout
VICE A STATE OF THE STATE OF TH		al View	of Loca		
FURTHER INVESTIGA	ATION UNDERTAKEN?		NO	TYPE Ch	noose an item.
RELATED DOCUMEN	NT NUMBERS				



5.7. Map extract of survey locations



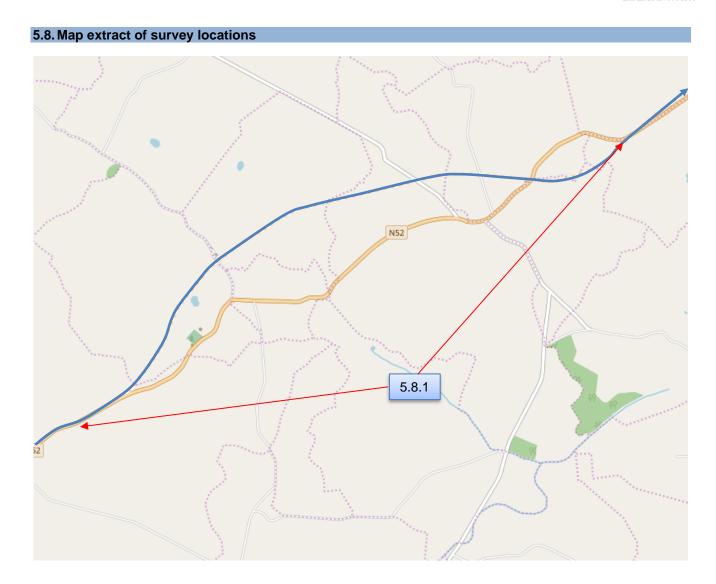


5.7.1 LOCATION **ITEM NUMBER** N4/N52 ROUNDABOUT **DIRECTION** Take 3rd Exit at the roundabout GRID REFERENCE N 45699 54063 MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Loaded blades vehicle is to drive straight across at Lamp post to be removed the roundabout onto on slip, then reverse back onto Delvin Road then drive straight over roundabout onto N52. Road widening is required on the central island of the roundabout. Road signs on central island of the roundabout and on Delvin Road splitter island. Trees and road Lamp post on nearside of roundabout entry to be sign to be removed removed. Pruning of trees required at this location. View of roundabout Road widening Road signs to Road signs to required be removed be removed View of splitter island View of direction Aerial View of Location Swept Path Analysis FURTHER INVESTIGATION UNDERTAKEN? YES **TYPE**

RELATED DOCUMENT NUMBERS

340497-100



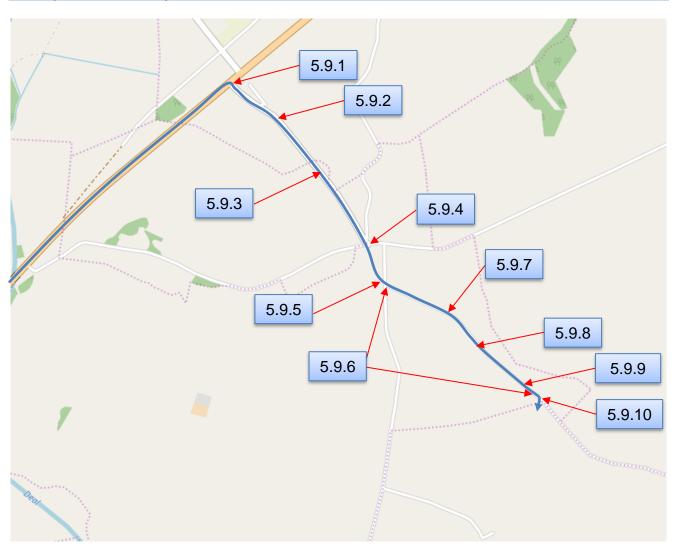




ITEM NUMBER	5.8.1	LOCATION	N52 TI	JRIN CROSS NEW ROAD			
DIRECTION Continue at this location							
GRID REFERENCE	N 53129 57445						
MODIFICATION AN	D DESCRIPTION	РНОТО	GRAPH OF LO	CATION			
	Turin Gross			WILLIAMSTOWN			
	New bypass ro	oad being constru	icted on N52				



5.9. Map extract of survey locations





ITEM NUMBER	5.9.1	LOC	ATION	N52/L1504 JUNCTION
DIRECTION	Turn right at this junction			
GRID REFERENCE	N 58727 60984			
MODIFICATION ANI	D DESCRIPTION		РНОТО	GRAPH OF LOCATION
required on the eas	s indicates third party land stern side of the junction. moved to allow access to the	ird		Hedgerow and road signs to be removed
removed.	side of the L1504 to be quired to assist navigation.			
				View of N52
			Third land red	party
				View of junction
	Aeria	l View	of Locat	ion
FURTHER INVESTIG	ATION UNDERTAKEN?		YES	TYPE Swept Path Analysis
RELATED DOCUME	NT NUMBERS			340497-110



5.9.2 LOCATION ITEM NUMBER **RIGHT BEND ON L1504 DIRECTION** Continue straight at this location GRID REFERENCE N 58894 60856 MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Swept Path Analysis indicates a tree is to be removed on the nearside to allow the rear projection of the blade to oversail. Manual steering utilised to assist navigation. View of N52 Aerial View of Location

YES

TYPE

FURTHER INVESTIGATION UNDERTAKEN?

RELATED DOCUMENT NUMBERS

Swept Path Analysis

340497-120



 ITEM NUMBER
 5.9.3
 LOCATION
 VERTICAL CRESTS ON L1504

 DIRECTION
 Continue straight at this location

 GRID REFERENCE
 N 59011 60714

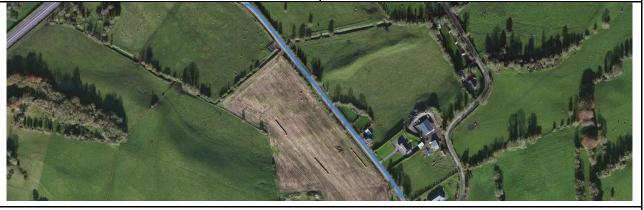
MODIFICATION AND DESCRIPTION

Vertical Analysis indicates that Loaded blade component will navigate this vertical crest with the neck of clamp raised.

Once the rear projection of blade is on the vertical crest it rises to above 5m, overhead cables are to be checked at this location to avoid the projection colliding with them.



View of N52



Aerial View of Location

FURTHER INVESTIGATION UNDERTAKEN?

RELATED DOCUMENT NUMBERS

Aerial View of Location

YES TYPE Vertical Analysis

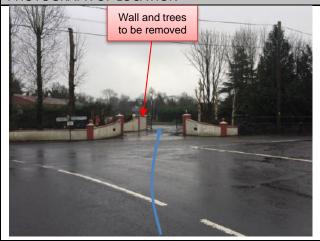
340497-125V/127V



ITEM NUMBER	5.9.4	LOCATION	L1504/DUMPER DEPOT JUNCTION
DIRECTION	Continue straight at this ju	unction	
GRID REFERENCE	N 59242 60391		

Wall and trees on the offside of the access to the Dumper Yard to be removed to allow access.

Ground within Dumper Yard to be assessed and, if required, upgraded to accept suitable axle loadings as per the Vestas specification.



View of dumper depot entrance



View of direction



Aerial	View	of I	Location
ACHAI	V IC VV	U I I	LOCALIOII

FURTHER INVESTIGATION UNDERTAKEN?	YES	TYPE	Swept Path Analysis
RELATED DOCUMENT NUMBERS			340497-130



ITEM NUMBER	5.9.5	LOCATION	DUMPER DEPOT/UNNAMED ROAD JUNCTION			
DIRECTION	Continue straight at this location					
GRID REFERENCE	N 59321 60238					

A New exit from the Dumper Yard is to be constructed to allow the loaded blade vehicles to navigate from the Dumper Yard onto the unnamed road.

Trees will require removal to allow construction of the exit.

Trees on the unnamed road will require pruning to create and envelope that meets the Vestas Specification.



View of right hand bend





Aerial View of Location					
FURTHER INVESTIGATION UNDERTAKEN? YES TYPE Swept Path Analysis					
RELATED DOCUMENT NUMBERS 340497-140					



ITEM NUMBER	5.9.6	LOCATION	FULL LENGTH OF UNNAMED ROAD
DIRECTION	Continue straight at this lo	ocation	
GRID REFERENCE	N 59389 60202		

The full length of the road from the Dumper Yard to site will require upgrading to the Vestas road specification.

These modifications will include road widening to the minimum stated road widths for straight sections and for bends, as well as pruning of vegetation to ensure the stipulated clear envelope is available for the turbine components.

Trees on the unnamed road will require pruning to create and envelope that meets the Vestas Specification.

Road widening to take place on the southern (right hand side) of the road

Road requires upgrading to Vestas specification

View of vertical



Aerial View of Location					
FURTHER INVESTIGATION UNDERTAKEN? YES TYPE Swept Path Analysis					
RELATED DOCUMENT NUMBERS	340497-SPA X				



ITEM NUMBER 5.9.7 LOCATION RIGHT BEND ON UNNAMED ROAD

DIRECTION Continue straight at this location

GRID REFERENCE N 59588 60109

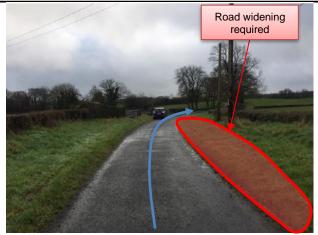
MODIFICATION AND DESCRIPTION

Road widening is required on the nearside of the road to allow the loaded blades to navigate this

bend.

Trees on the unnamed road will require pruning to create and envelope that meets the Vestas Specification.

Road widening to take place on the southern (right hand side) of the road



View of proposed site entrance



Aerial View of Location					
FURTHER INVESTIGATION UNDERTAKEN? YES TYPE N/A					
RELATED DOCUMENT NUMBERS	340497-150				



ITEM NUMBER

5.9.8

LOCATION VERTICAL CREST ON UNNAMED ROAD

DIRECTION Continue straight at this location

GRID REFERENCE N 59696 59983

MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION

Vertical Analysis indicates that Loaded blade component will payigate this vertical crest with the

Vertical Analysis indicates that Loaded blade component will navigate this vertical crest with the neck of clamp raised.

Once the rear projection of blade is on the vertical crest it rises to 6.81m, overhead cables are to be checked at this location to avoid the projection colliding with them.

Trees overhanging the road will be required to be pruned to avoid damaging the blade.



View of proposed site entrance



Aerial View of Location				
FURTHER INVESTIGATION UNDERTAKEN?	YES	TYPE	Vertical Analysis	
RELATED DOCUMENT NUMBERS	340497-155V			



5.9.9 LOCATION **ITEM NUMBER** RIGHT BEND ON UNNAMED ROAD **DIRECTION** Continue straight at this location GRID REFERENCE N 59919 59790 MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Road widening required Road widening required on the nearside of the bend to allow loaded blades to navigate. Road widening to take place on the southern (right hand side) of the road View of proposed site entrance

Aerial View of Location				
FURTHER INVESTIGATION UNDERTAKEN?	YES	TYPE	Swept Path Analysis	
RELATED DOCUMENT NUMBERS	340497-160			



5.9.10 LOCATION **ITEM NUMBER** PROPOSED SITE ENTRANCE **DIRECTION** Turn right into site **GRID REFERENCE** N 59977 59722 MODIFICATION AND DESCRIPTION PHOTOGRAPH OF LOCATION Site entrance to be constructed to the Vestas specification Site entrance to be constructed in accordance with the Vestas specification. Swept path analysis is recommended to confirm the proposed design of the site entrance. View of proposed site entrance

Aerial View of Location

NO

TYPE

FURTHER INVESTIGATION UNDERTAKEN?

RELATED DOCUMENT NUMBERS

N/A

N/A



6. Important Notes

- **6.1.** The recommendations in this report are made from a purely transport orientated view, and do not consider any political issues in terms of land ownership, or any other precincts raised that may otherwise be restrictive.
- **6.2.** The information contained in this report is privileged and confidential and is for the exclusive use of the client nominated herein.
- **6.3.** A Police escort or pilot car will be required in order to assist with traffic control for the entire route surveyed.
- 6.4. Permits will be required for the movement of all loads. These permits are at the discretion of the Local Authority (L.A). Therefore, approval of these permits by the L.A is a major consideration before any movements can be undertaken.
- **6.5.** It is recommended to have adequate warning signs implemented to warn other road users at critical points.
- **6.6.** All hedges, shrubs, bushes, trees and overhanging branches along the nominated routes must be trimmed to allow a suitable minimum envelope.
- **6.7.** All street furniture, signage etc. along the nominated route must be removed to allow a suitable minimum envelope on the road. Other specific street furniture has been nominated in this report to facilitate oversailed and swept areas.
- **6.8.** The turbine manufactures transport guidance notes will state the minimum road width required for the transport of components. Any roads below this stated width will require widening to reflect this.
- **6.9.** In areas where land take or road widening is required, the road construction must be formed to the minimum specification suitable for the transfer of axle loadings up to 16Te, the road construction must be formed to the minimum specification contained in the selected manufacturers transport and erection guidance notes.
- **6.10.** Overhead utility cables have not been measured as part of this survey and correspondence with the utility companies regarding cable heights and possible remedial solutions should be undertaken prior to any delivery.
- **6.11.** It should be noted that all assessments and inspections have been done so with the intention of producing information to highlight anticipated problems. This includes highlighting of potential land take requirements, possible street furniture implications, and highway alignment issues.
- **6.12.** Land take is usually referred to when land is required from private land owners; road widening is usually referred to when land is required within highways boundaries. However, the details of the nominated land take and road widening contained in this report are highlighting the expected areas of concern, and can only be confirmed by swept path analysis. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and can only be authenticated by carrying out land searches.
- **6.13.** All inspections and assessments are made for the road movement of loaded trailer equipment carrying specific storage tank components. These dimensions are based on the turning circles and specification of Collett & Sons trailer equipment.
- **6.14.** All route inspections and assessments, and subsequent conclusions and recommendations are deemed accurate by Collett & Sons Limited at the date that this report is created. We cannot be held responsible for the development of future road schemes or alterations to the routes surveyed that may leave this report inaccurate.
- **6.15.** This report is based solely on a preliminary visual inspection. Nothing in this report shall be construed in any way as committing Collett & Sons Limited to being able to deliver to site using this route before further structural analysis has been undertaken, and any accommodation/remedial works undertaken which are to Collett & Sons satisfaction.